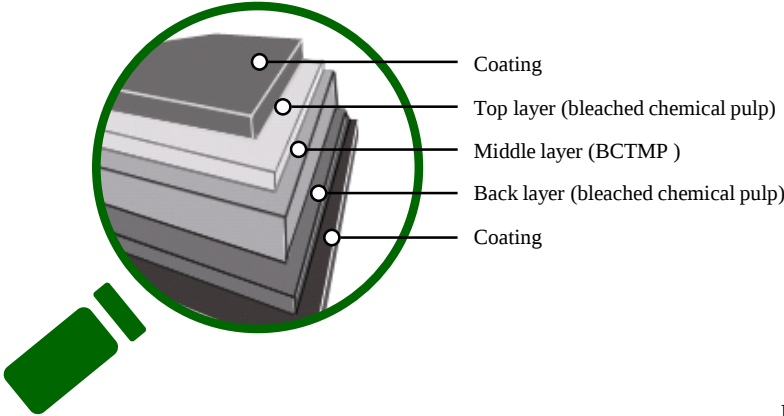


Technical Data Sheet

General Packaging Board



Issued on: 06.02.2024

Property	Unit	Tolerance	Value										Standard
Grammage	g/m ²	±3%	190	200	210	225	230	250	270	300	350	400	ISO536
Thickness	µm	±3%	245	260	275	300	310	340	370	415	490	555	ISO534
Moisture	%	±1.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	ISO287
Stiffness Taber 15° MD	mN.m	±15%	3.6	4.2	5.0	6.2	6.8	9.0	10.8	15.2	23.6	33.0	ISO2493
Stiffness Taber 15°CD	mN.m		1.8	2.1	2.5	3.1	3.4	4.5	5.4	7.6	11.8	16.5	ISO2493
Top Cobb (60s)	g/m ²	≤	60	60	60	60	60	60	60	60	60	60	ISO535
Back Cobb (60s)	g/m ²	≤	100	100	100	100	100	100	100	100	100	100	ISO535
Top Brightness	%	±3	89	89	89	89	89	89	89	89	89	89	ISO2470
Gloss75°	%	±10	55	55	55	55	55	55	55	55	55	55	ISO8254
Surface Roughness PPS10	µm	≤	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	ISO8791
Surface Strength	m/s	≥	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	1.3	ISO3783
Scott Bond	J/m ²	≥	110	110	110	110	110	120	120	120	120	120	TAPPI T569
Folding Strength(CD)	times	≥	15	15	15	15	15	15	15	15	15	15	ISO5626

All properties are according to Rugao Mill measurements.

Test climate 23°C/50% RH (According to ISO 187).

In order to verify, reel/pallet average shall be based on 5 single measurements randomly sampled within the reel/pallet.

These averages will be for at least 19 of 20 reels/pallets within the specification limits.